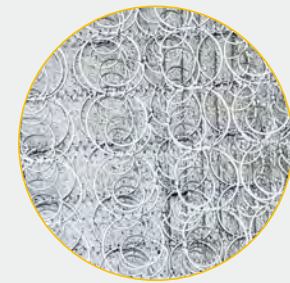


# WJ-TC-21

## 全自动弹簧床网机

WJ-TC-820S  
AUTOMATIC SPRING  
BED NET MACHINE



弹簧结对结, 增强床网的强度, 结构稳定性, 不会一边倒。受力点不影响边上弹簧, 号称袋装簧中的袋中王。

### 用途与特点

Main application and performances

本新型产品特点描述:传统从(打结弹簧)到串合成床芯的方式,除第一列的打结头是向左的外,其它各列数的打结头都是朝向右的,此种串网方式要求弹簧的轴向垂直度要100%(要求钢丝的通调性要好和操作工人对圆口打结弹簧要有相当长的工作经验才能做到串好的床芯4个侧面都垂直)。还有重要的一点是:人站上去后整张床芯是向一面倒的做成承载力不稳定。而本公司推出结对结的串床芯方式就能避免以上的弊端,还有一点好处是承压点的下沉不会影响周边弹簧,有袋装簧麻芯的效果,经测试对比传统串网方式承重增加30%。

Description of the characteristics of this new product: the traditional way from (knotted spring) to stringing the bed core, except for the first row of knotting heads that are to the left, all other rows of knotting heads are facing to the right. This kind of stringing method requires that the axial verticality of the spring be 100% (requires that the tuneability of the steel wire is good and the operator must have considerable working experience on the round knotted spring to achieve a good stringing bed core on all four sides. Vertical). Another important point is that after a person stands up, the entire bed core is tilted to one side to make the supporting force unstable. The company's twin-to-knot string bed core method can avoid the above drawbacks. Another advantage is that the sinking of the pressure point will not affect the surrounding springs. It has the effect of pocket spring hemp cores. After testing, it is compared with traditional stringing nets. Way load-bearing increases by 30%.

### 主要性能参数

Technical data

生产效益 Out put	床网最大宽度 Max width	床网高度 Height	外形尺寸 Border Size	总功率 Power	整机重量 Machine weight
80-85pcs/min	2m	80-200mm 120-160mm 160-200mm	4200×5500mm	20KW	3000kg
产品类型 Production Capacity	弹簧口径 Gluing Unit Width	弹簧线径 Diameter of spring wire	串簧线径 Diameter of inter-connected spring wire		
(A)	65-75mm	1.9-2.2mm	1.4-1.5mm		
(B)	75-85mm	1.9-2.4mm	1.3-1.6mm		

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# HONGFENG INTELLIGENT

## 全自动弹簧床网机

Automatic spring bed net machine

宁波望春宏枫智能装备有限公司  
Ningbo Wangchun Hongfeng Intelligent Equipment Co., Ltd.

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公司网站

宁波望春宏枫智能装备有限公司  
Ningbo Wangchun Hongfeng Intelligent Equipment Co., Ltd.

# COMPANY PROFILE

## 企业简介

NINGBO WANGCHUN HONGFENG  
INTELLIGENT EQUIPMENT CO., LTD.



## 宁波望春宏枫智能装备有限公司

Ningbo Wangchun Hongfeng Intelligent Equipment Co., Ltd.

公司成立以来,一直以床垫机械的通用设备为基础,所开发的自动设备,深得客户的厚爱。面向客户,以产品实用、价格实惠、服务实在的公司经营理念。在国内有完善的营销和售后服务体系。

Our company has always taking the mattress machinery as the general-purpose foundation since its establishment. The automated devices developed by our company by our company are well-received by vast customers, It endeavors to satisfy the requirements from broad customers and regards "practical products, preferential price and well -done service as the managing idea of our company, We have set up the perfect marketing and after-sales serving systems all over the world.



HONGFENG  
宏枫智能

# WJ-AM-30A

## 全自动弹簧床网机

WJ-AM-30A  
AUTOMATIC SPRING  
BED NET MACHINE



## 用途与特点

Main application and performances

本机采用先进技术制造,用于弹簧的串网组合,是生产床垫弹簧床网、座垫的理想设备,特点如下

- 占地面积小,一个人即可操作,节约成本;
- 能实现串簧的自动切断串簧两端自动收卷打扁;
- 床网尺寸,钢丝线径,卷簧口径,卷簧高度均可在一定范围内改变。
- 床网自动向前移动串簧前进受阻时能自动停机
- 实现上下串网同时完成;
- 根据客户加工要求提供不同规格夹钳。

## 主要性能参数

Technical data

生产效益 Out put	床网最大宽度 Max width	床网高度 Height	外形尺寸 Border Size	操作范围 Operatang Sale	总功率 Power	整机重量 Machine weight
60-80张/8小时	2m	80-200mm	3150×1650×1795mm	7200×5000mm	2.25KW	1000kg
产品类型 Production Capacity	弹簧口径 Gluing Unit Width	弹簧线径 Diameter of spring wire	串簧线径 Diameter of inter-connected spring wire			
(A)	55-60mm	1.9-2.2mm	1.4-1.5mm			
(B)	65-72mm	1.9-2.4mm	1.3-1.6mm			
(C)	80-85mm	1.9-2.4mm	1.3-1.6mm			
(D)	85-90mm	1.9-2.4mm	1.3-1.6mm			

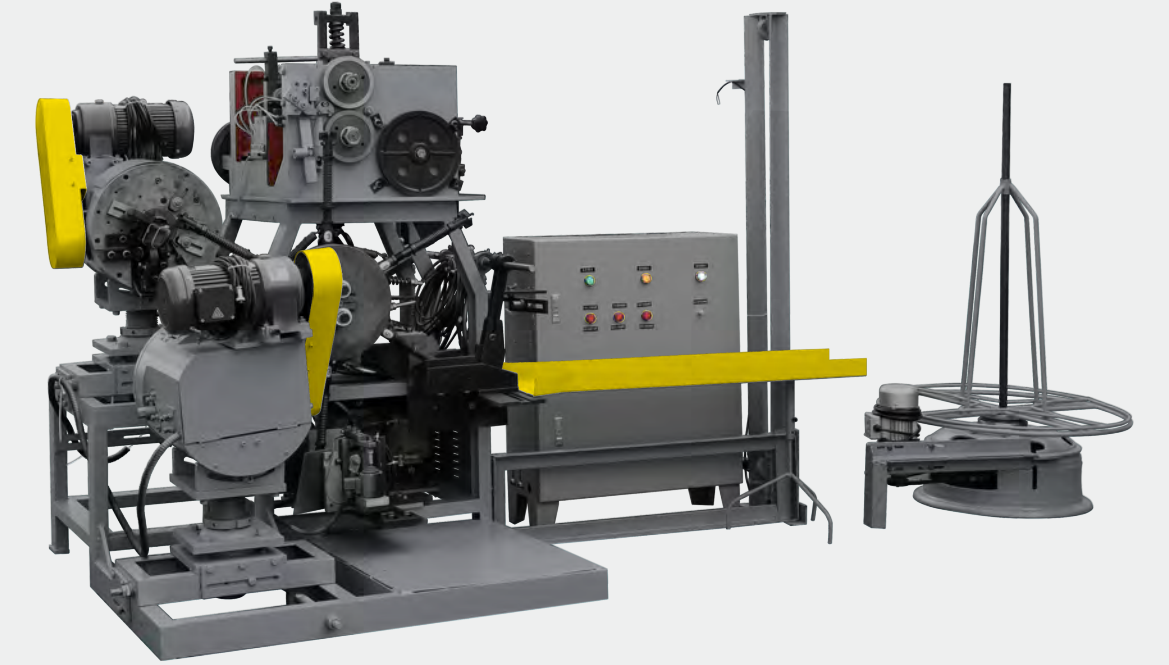
The machine is advanced in design. It is an ideal interconnecting of spring used in mattress and soft furniture

- Small in size, operated by one person, low in labor.
- Automatically cut off and tighten the wire at both ends.
- Size of the mattress, diameter of the steel wire, outside diameter and height of the spring can be changed in a certain scope.
- Forwarding the mattress automatically, and can be immediately stopped when the wire is tied or enwind.
- Upper and lower springs can be assembled simultaneously.
- Utilize diferent size of clamps.

# ZJD-80

## 全自动弹簧床网机

ZJD-08-1  
AUTOMATIC SPRING  
BED NET MACHINE



## 用途与特点

Main application and performances

JZD-80型机是软件家具弹簧的专用机床能自动完成弹簧的卷簧、打结、加热处理、一次性完成。操作简单,维护方便,劳动成本低,生产效益高。

本机采用先进的电脑控制,保障主机的安全运作,为安全生产起到决定作用。

JZD-80 is a machine producing springs for soft furniture. In a single producing cycle, the wire is coiled to spring, knotted at both ends and heat treated It's easy to operate and maintain, high in productivity with low labor costs.

JZD-08-1 is controlled by computer, therefore guaranteed operation of main engine

## 主要性能参数

Technical data

适用钢丝直径 Diameter of steel wire	自由高度 Free height of springs	端圆 External diame of termination ring	圈数 Rings of springs	电机总功率 Motor power	总机重量 Weight	生产效益 Output put)
φ 1.8mm-2.5mm	80mm-220mm	φ 65mm-85mm	4-8n	4.5KW	1.5T	80pcs/min